

**Q.CELLS**  
YIELD SECURITY

- ✓ ANTI PID TECHNOLOGY (APT)
- ✓ ADDITIONAL POWER BOOST (APB)
- ✓ 360° EFFICIENCY (TDE)

## CIGS SOLAR MODULE

# Q.SMART 80-95

Generation 1.3 - Efficiency and aesthetics have a new name

With up to 13.4 %, our CIGS solar modules of the **Q.SMART** series are the most efficient thin-film modules on the market. The outstanding low-light behaviour as well as the extra power due to positive sorting and light soaking effect make them ideal for challenging installations. **Q.SMART** is our all-rounder for private rooftops and facades.

### THE NEW Q-CELLS GENERATION

- World's best efficiencies up to 13.4 %:  
**Highest yields per installed area.**
- Anti PID Technology (APT)<sup>1</sup>: **No power loss caused by potential induced degradation.**
- Outstanding diffuse and low-light behaviour for 360° Efficiency (TDE): **High yields even in challenging roof expositions - north, west, south, east.**

### THE PROVEN Q-CELLS VALUES

- Additional Power Boost (APB) with up to 15 % additional output due to positive sorting (+5 / -0W) and light soaking effect:  
**More power for your money.**
- Black surface and black aluminum frame:  
**Excellent visual appearance.**
- Tested for 5,400 Pa: **Strong in every weather condition.**
- 25 years linear performance warranty, 10 years product warranty<sup>2</sup>, even for installations < 30 kWp: **Secure investment.**



THE IDEAL  
SOLUTION FOR:



ROOFTOP ARRAYS ON  
RESIDENTIAL BUILDINGS



FACADE  
INSTALLATIONS

<sup>1</sup> APT test conditions: Cells at -600 V relative to frame, wet module surface, 25 °C, 300 h

<sup>2</sup> Performance warranty: min. 100 % of nominal power in the first 3 years; max. 0.7 % degradation per year from year 4; min. 85 % of nominal power after 25 years. Full product and performance warranties in accordance with the valid regional warranty terms.

**Q.CELLS**

MECHANICAL SPECIFICATION		TECHNICAL DRAWING
<b>Length</b>	1196 (+1/-0.5) mm	
<b>Width</b>	636 (+1/-0.5) mm	
<b>Height</b>	36 mm (incl. junction box and frame)	
<b>Weight</b>	14.5 kg	
<b>Front Cover</b>	4 mm tempered low iron glass	
<b>Back Cover</b>	3 mm float glass	
<b>Frame</b>	Black anodised aluminium	
<b>Cell Type</b>	CIGS [Cu(In, Ga) Se <sub>2</sub> ]	
<b>Junction box</b>	Protection class IP 65, with 1 bypass diode (3 A) 66 x 54 x 15 mm <sup>3</sup>	
<b>Cable type</b>	Solar cable 2.5 mm <sup>2</sup> ; (+) 855 (+30/-0) mm; (-) 735 (+30/-0) mm	
<b>Connector</b>	MC4	

### ELECTRICAL CHARACTERISTICS

PERFORMANCE AT STANDARD TEST CONDITIONS (STC: 1000 W/m<sup>2</sup>, 25 °C, AM 1.5 SPECTRUM)<sup>1</sup>

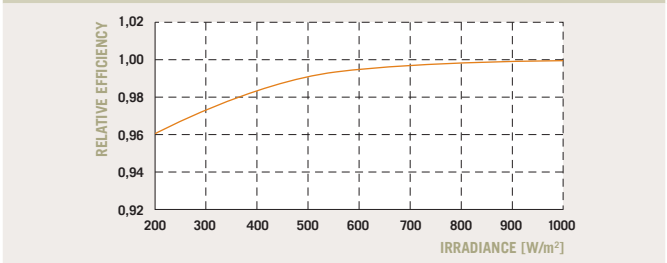
POWER CLASS			80	85	90	95
<b>Nominal Power (+5/-0 Wp)</b>	<b>P<sub>MAX</sub></b>	<b>[W]</b>	80.0	85.0	90.0	95.0
<b>Short Circuit Current</b>	<b>I<sub>SC</sub></b>	<b>[A]</b>	1.66	1.67	1.67	1.68
<b>Open Circuit Voltage</b>	<b>V<sub>OC</sub></b>	<b>[V]</b>	74.5	75.2	76.5	78.0
<b>Current at Maximum Power</b>	<b>I<sub>MPP</sub></b>	<b>[A]</b>	1.42	1.44	1.48	1.53
<b>Voltage at Maximum Power</b>	<b>V<sub>MPP</sub></b>	<b>[V]</b>	56.4	59.0	60.8	62.1
<b>Nominal Efficiency</b>	<b>η</b>	<b>[%]</b>	≥10.5	≥11.2	≥11.8	≥12.5

PERFORMANCE AT NORMAL OPERATING CELL TEMPERATURE (NOCT: 800 W/m<sup>2</sup>, 51 ±2 °C, AM 1.5 SPECTRUM)

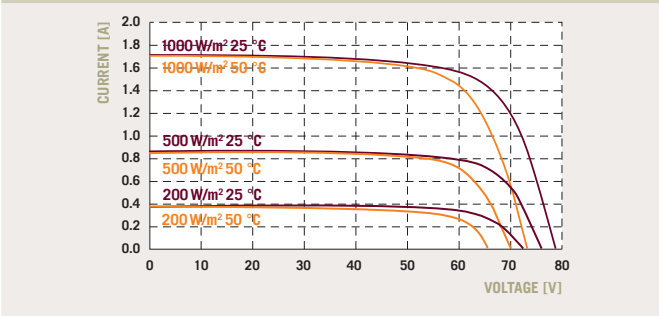
POWER CLASS			80	85	90	95
<b>Nominal Power</b>	<b>P<sub>MAX</sub></b>	<b>[W]</b>	57.8	61.4	65.1	68.7
<b>Short Circuit Current</b>	<b>I<sub>SC</sub></b>	<b>[A]</b>	1.33	1.33	1.33	1.34
<b>Open Circuit Voltage</b>	<b>V<sub>OC</sub></b>	<b>[V]</b>	67.8	68.4	69.6	71.0
<b>Current at Maximum Power</b>	<b>I<sub>MPP</sub></b>	<b>[A]</b>	1.13	1.14	1.18	1.22
<b>Voltage at Maximum Power</b>	<b>V<sub>MPP</sub></b>	<b>[V]</b>	51.2	53.5	55.2	56.3

<sup>1</sup> Measurement accuracy P<sub>MPP</sub>: ±5%; measurement accuracy I<sub>SC</sub>, V<sub>OC</sub>, I<sub>MPP</sub>, V<sub>MPP</sub>: ±10 %. All STC measurements based on pre-treatment of modules with 1 hour light soak (1000 W/m<sup>2</sup> [1 kWh/m<sup>2</sup>], in open circuit) followed by cool down to 25 °C. For the system conception, please take into account the typical relative V<sub>OC</sub> and V<sub>MPP</sub> power increase of 2.5 % after 215 kWh/m<sup>2</sup> light soaking. This power boost is not included in the nominal values of this data sheet.

### PERFORMANCE AT LOW IRRADIANCE CHARACTERISTICS AT DIFFERENT TEMPERATURES AND IRRADIANCES



The typical relative change in module efficiency (at nominal power) at an irradiance of 200 W/m<sup>2</sup> in relation to 1000 W/m<sup>2</sup> (both at 25 °C and AM 1.5 spectrum) is -4.0 % rel.



### TEMPERATURE COEFFICIENTS (AT 1000 W/m<sup>2</sup>, AM 1.5 SPECTRUM)

<b>Temperature Coefficient of I<sub>SC</sub></b>	<b>α</b>	<b>[%/K]</b>	+ 0.00 ± 0.04	<b>Temperature Coefficient of V<sub>OC</sub></b>	<b>β</b>	<b>[%/K]</b>	- 0.29 ± 0.04
<b>Temperature Coefficient of P<sub>MAX</sub></b>	<b>γ</b>	<b>[%/K]</b>	- 0.38 ± 0.04				

### PROPERTIES FOR SYSTEM DESIGN

<b>Maximum System Voltage V<sub>sys</sub></b>	<b>[V]</b>	1000 (IEC) / 600 (UL 1703)	<b>Safety Class</b>	II
<b>Maximum Reverse Current I<sub>r</sub></b>	<b>[A]</b>	5.1	<b>Fire Rating</b>	C
<b>Snow Load/Wind Load</b>	<b>[Pa]</b>	5400/2400	<b>Permitted module temperature on continuous duty</b>	-40 °C up to +85 °C

### QUALIFICATIONS AND CERTIFICATES PARTNER

IEC 61646 (Ed. 2), IEC 61730 (Ed.1) application class A, UL 1703  
The production site is certified according to ISO 9001 for Quality Management.



The content of this data sheet is according to DIN EN 50380.

**PARTNER**

**NOTE:** Installation instructions must be followed. See the installation and operating manual or contact the technical service for further information on approved installation and use of this product.